

Toolmakers' V-Block & Clamp

FEATURES:

- Ultimate V-Block for grinding, milling, or drilling.
- Made of hardened and precision ground tool steel.
- The sides are parallel and vee is central and ground.
- Central hole is provided for drilling or removing pins.
- Clamp is smaller than outside width of V-Block and has adjustable side screw for support.
- V-Block has four 3/8-16 tapped holes, two in the base and one on each side for angle iron clamping.

SPECIFICATIONS:

Length 3-1/2"
 Width 1-7/8"
 Height 1-7/8"
 Holding Capacity 1-5/16"
 Tolerance0003"



One Block & One Clamp
Part No. 1-397-710
Our Net Price
\$45⁰⁰

Starrett V-Block and Clamp Series 567

FEATURES:

- Can be used on its base, on the end, or on either side.
- The clamp is smaller than the outside width of the block, but has an adjustable side screw to support the block and prevent tilting.
- The V at the stepped end is at right angles to the base and is handy for holding shouldered studs, pins, etc.
- A clearance hole for drilling or removing dowel pins is provided in the block.
- The block has four 3/8-16 tapped holes, two in the base and one on each side for attachment to an angle iron.
- The block is hardened and precision ground.
- The clamp is a strong forging.
- 1-5/16" (33 mm) capacity.



One Block & One Clamp
Starrett #567
Part No. 1-855-52588
Our Net Price
\$292⁰⁰

Clamp Only
Starrett #567B
Part No. 1-855-70885
Our Net Price
\$39⁰⁰

Magnetic V-Blocks

FEATURES:

- Integrally aluminum cast into one solid piece.
- Forget the direction of your plates. Place it on any direction and grind your piece in either V.
- Ground all over.
- Large V Cap. 2" Rnd.
- Small V Cap. 1/2" Rnd.



Model 4
 1-7/8" x 2-3/8" x 2"
Part No. 1-546-004
Our Net Price
\$68⁴⁰
 per pair

Model 5
 1-7/8" x 2-3/8" x 4-3/8"
Part No. 1-546-005
Our Net Price
\$68⁴⁰
 each

Model 5MP
 1-7/8" x 2-3/8" x 4-3/8"
Part No. 1-546-006
Our Net Price
\$131⁰⁰
 per pair



Magnetic V-Block & Chuck Parallel Combo Sets

COMBO SET 1
 One pair V-Blocks
 1-7/8" x 2-3/8" x 2" &
 one pair Mag. Parallels
Part No. 1-546-010
Our Net Price
\$59⁸⁵

COMBO SET 2
 One pair V-Blocks
 1-7/8" x 2-3/8" x 4-3/8" &
 one pair Mag. Parallels
Part No. 1-546-011
Our Net Price
\$95⁹⁵

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Toolmakers' V-Block & Clamp

Case hardened and ground. Two Vees, four tapped holes 3/8-16 UNC. Central hole in "V" for removing pins or drilling. Forged clamp has adjustable side screw to support the block and prevent tilting.

FEATURES:

- Work Capacity: 1-5/16" (33mm) approx. dia.
- Dimensions: 1-7/8" (48mm) sq. x 3-5/8" (92mm) long.
- Accuracy: All surfaces (except V's) parallel and square within .0002". Long V groove is central, parallel and square with all surfaces within .0003". Half inch V groove is central, parallel and square with all surfaces within .00015". V's are 90° +.0000°/- .0003".



Range	Part No. 1-802-	Our Net Price
One V-Block & One Clamp	-44530	\$363.00
Replacement Clamp	-45206	42.00

Magnetic V-Blocks

FEATURES:

- Holds cylindrical workpieces for grinding.
- Precision ground flat, square and parallel to 0.001"/0.02mm.
- Sold in pairs.



Dimensions	Capacity (max. dia.)	Magnetic Power	Part No. 1-546-	Our Net Price Per Pair
2" x 1-9/16" x 2-3/4"	2"	33 lbs.	-406	\$79.00
3-1/8" x 2" x 4"	3-1/16"	44 lbs.	-407	123.00
4" x 2" x 5-7/8"	3-31/32"	50 lbs.	-408	179.00



Magnetic V-Block

FEATURES:

- Fine precision ground finish for use as an inspection device.
- Fixed ON/OFF switch.
- 3-3/4"H x 2-3/4"W x 4"L; V width 2".
- 90° Vee.

Part No. 1-397-405
Our Net Price
\$85³⁵



Starrett Dual-Vee Magnetic V-Block Series 566



FEATURES:

- Designed for versatility and accuracy.
- Precision ground and heat treated work surfaces.
- Provides convenient set-ups for inspection and light machining.
- Magnet controlled by a rotary switch and provides sufficient holding power for positive locations.
- Each block is 2-1/2" W x 3" H x 3" L.

Capacity: 1-3/4" (44mm)
Starrett #566
Part No. 1-855-63323
Our Net Price
\$434⁰⁰